TW Engineered Polymers

SAFETY DATA SHEET FLEXANE 80/94L HARDENER

1.1. Product identifier Product name FLEXANE 80/94L HARDENER Product number X0023 1.2. Relevant identified uses of the substance or mixture and uses advised against Identified uses Hardener. 1.3. Details of the supplier of the safety data sheet ITW Engineered Polymers Supplier Bay 150 Shannon Industrial Estate Shannon Co. Clare +353 (0)61 471 299 +353 (0)61 471 285 mail@itwep.com 1.4. Emergency telephone number **Emergency telephone** +44(0)1235 239 670 (24h)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification	
Physical hazards	Not Classified
Health hazards	Acute Tox. 4 - H302 Eye Irrit. 2 - H319 STOT RE 2 - H373
Environmental hazards	Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

Classification (67/548/EEC or Xn;R21/22,R48/22. Xi;R36. N;R50/53. 1999/45/EC)

2.2. Label elements

Pictogram

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Signal word

Hazard statements

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Warning

H302 Harmful if swallowed. H319 Causes serious eye irritation. H410 Very toxic to aquatic life with long lasting effects.

H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements	 P273 Avoid release to the environment. P280 Wear protective gloves/protective clothing/eye protection/face protection. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P314 Get medical advice/attention if you feel unwell. P501 Dispose of contents/container in accordance with national regulations.
Contains	DIETHYLMETHYLBENZENEDIAMINE
Supplementary precautionary statements	 P260 Do not breathe vapour/spray. P264 Wash contaminated skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor. P330 Rinse mouth. P337+P313 If eye irritation persists: Get medical advice/attention. P391 Collect spillage.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

DIETHYLMETHYLBENZENEDIAMINE		30-60%
CAS number: 68479-98-1	EC number: 270-877-4	
M factor (Acute) = 1	M factor (Chronic) = 1	
Classification Acute Tox. 4 - H302 Acute Tox. 4 - H312 Eye Irrit. 2 - H319 STOT RE 2 - H373 Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	Classification (67/548/EEC or 1999/45/EC) Xn;R21/22,R48/22 Xi;R36 N;R50/53	
CARBON BLACK		<1%
CAS number: 1333-86-4 Classification Not Classified	Classification (67/548/EEC or 1999/45/EC)	

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Avoid contact with eyes. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Do not induce vomiting. Give plenty of water to drink. Get medical attention.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water.

Eve contact	Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15
Eye contact	minutes and get medical attention. Get medical attention if irritation persists after washing.
4.2. Most important symptoms	and effects, both acute and delayed
General information	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
4.3. Indication of any immedia	te medical attention and special treatment needed
Notes for the doctor	No specific recommendations. If in doubt, get medical attention promptly.
SECTION 5: Firefighting meas	sures
5.1. Extinguishing media	
Suitable extinguishing media	Extinguish with foam, carbon dioxide or dry powder.
5.2. Special hazards arising fr	om the substance or mixture
Specific hazards	Irritating gases or vapours.
5.3. Advice for firefighters	
Protective actions during firefighting	Avoid breathing fire gases or vapours. Keep up-wind to avoid fumes. Do not use water jet as an extinguisher, as this will spread the fire. Control run-off water by containing and keeping it out of sewers and watercourses.
Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
SECTION 6: Accidental release	se measures
6.1. Personal precautions, pro	tective equipment and emergency procedures
Personal precautions	Avoid contact with skin and eyes. Do not breathe vapour. Wear protective clothing as described in Section 8 of this safety data sheet.
6.2. Environmental precaution	S
Environmental precautions	Avoid or minimise the creation of any environmental contamination. Do not discharge into drains or watercourses or onto the ground. Spillages or uncontrolled discharges into watercourses must be reported immediately to the Environmental Agency or other appropriate regulatory body.
6.3. Methods and material for	containment and cleaning up
Methods for cleaning up	Absorb spillage with non-combustible, absorbent material. Collect and place in suitable waste disposal containers and seal securely. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.
6.4. Reference to other section	ns
Reference to other sections	Wear protective clothing as described in Section 8 of this safety data sheet.
SECTION 7: Handling and sto	rage
7.1. Precautions for safe hand	ling
Usage precautions	Avoid contact with skin and eyes. Handle and open container with care. Use only in well- ventilated areas. Do not eat, drink or smoke when using the product. Good personal hygiene procedures should be implemented.
7.2. Conditions for safe storag	e, including any incompatibilities
Storage precautions	Store in tightly-closed, original container in a dry, cool and well-ventilated place. Keep away from heat, sparks and open flame.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

Occupational exposure limits CARBON BLACK

Long-term exposure limit (8-hour TWA): 3.5 mg/m³

Ingredient comments

No exposure limits known for ingredient(s).

8.2. Exposure controls

Protective equipment





Appropriate engineering controls	Provide adequate general and local exhaust ventilation.
Eye/face protection	Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.
Hand protection	It is recommended that chemical-resistant, impervious gloves are worn. It is recommended that gloves are made of the following material: Neoprene. It is recommended that gloves are made of the following material: Nitrile rubber.
Other skin and body protection	Wear chemical protective suit.
Hygiene measures	Provide eyewash station and safety shower. Keep away from food, drink and animal feeding stuffs. Good personal hygiene procedures should be implemented. Wash hands and any other contaminated areas of the body with soap and water before leaving the work site. Do not eat, drink or smoke when using the product.
Respiratory protection	If ventilation is inadequate, suitable respiratory protection must be worn.
SECTION 9: Physical and C	Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid.
Colour	Black.
Odour	Slight.
pН	pH (concentrated solution): 8.5 @ 25 °C
Melting point	n/d°C
Initial boiling point and range	>232°C @
Flash point	>177°C
Vapour density	<1
Relative density	1.08 @ 20 °C°C
Viscosity	160-320 mPa s @ 25°C

9.2. Other information		
Other information	Not available.	
SECTION 10: Stability and re	activity	
10.1. Reactivity		
Reactivity	Acids. Strong oxidising agents.	
10.2. Chemical stability		
Stability	Stable at normal ambient temperatures and when used as recommended.	
10.3. Possibility of hazardous	reactions	
Possibility of hazardous reactions	Not available.	
10.4. Conditions to avoid		
Conditions to avoid	Avoid heat, flames and other sources of ignition.	
10.5. Incompatible materials		
Materials to avoid	Avoid contact with the following materials: Acids. Oxidising agents.	
10.6. Hazardous decomposition products		
Hazardous decomposition products	Fire or high temperatures create: Nitrous gases (NOx). Oxides of the following substances: Carbon monoxide (CO). Carbon dioxide (CO2). Vapours/gases/fumes of: Ammonia or amines.	
SECTION 11: Toxicological ir	Iformation	
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11.1. Information on toxicolog Acute toxicity - oral	ical effects	
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11.1. Information on toxicolog Acute toxicity - oral ATE oral (mg/kg) Acute toxicity - dermal ATE dermal (mg/kg)	ical effects 1,461.43 3,215.15 Irritating to respiratory system. Harmful: danger of serious damage to health by prolonged exposure through inhalation.	
11.1. Information on toxicolog Acute toxicity - oral ATE oral (mg/kg) Acute toxicity - dermal ATE dermal (mg/kg) Inhalation Ingestion	ical effects 1,461.43 3,215.15 Irritating to respiratory system. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Harmful if swallowed.	
11.1. Information on toxicolog <u>Acute toxicity - oral</u> ATE oral (mg/kg) <u>Acute toxicity - dermal</u> ATE dermal (mg/kg) Inhalation Ingestion Skin contact	nical effects 1,461.43 3,215.15 Irritating to respiratory system. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Harmful if swallowed. Irritating to skin. Harmful in contact with skin. Irritating to eyes.	
11.1. Information on toxicolog <u>Acute toxicity - oral</u> ATE oral (mg/kg) <u>Acute toxicity - dermal</u> ATE dermal (mg/kg) Inhalation Ingestion Skin contact Eye contact	nical effects 1,461.43 3,215.15 Irritating to respiratory system. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Harmful if swallowed. Irritating to skin. Harmful in contact with skin. Irritating to eyes.	
11.1. Information on toxicolog Acute toxicity - oral ATE oral (mg/kg) Acute toxicity - dermal ATE dermal (mg/kg) Inhalation Ingestion Skin contact Eye contact SECTION 12: Ecological Info	<pre>jical effects 1,461.43 3,215.15 Irritating to respiratory system. Harmful: danger of serious damage to health by prolonged exposure through inhalation. Harmful if swallowed. Irritating to skin. Harmful in contact with skin. Irritating to eyes. rmation Avoid releasing into the environment. The product contains a substance which is toxic to aquatic organisms and which may cause long-term adverse effects in the aquatic</pre>	

12.2. Persistence and degradability

Persistence and degradability The product is not readily biodegradable.

12.3. Bioaccumulative potentia	No data available on bioaccumulation.
Bioaccumulative potential	
12.4. Mobility in soil	Not considered mobile.
Mobility	
12.5. Results of PBT and vPvE	
Results of PBT and vPvB assessment	This product does not contain any substances classified as PBT or vPvB.
12.6. Other adverse effects	
Other adverse effects	Not available.
SECTION 13: Disposal consid	erations
13.1. Waste treatment method	S
General information	When handling waste, the safety precautions applying to handling of the product should be considered.
Disposal methods	Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.
Waste class	08 04 99
SECTION 14: Transport inform	nation
General	No other information known.
14.1. UN number	
UN No. (ADR/RID)	3082
UN No. (IMDG)	3082
UN No. (ICAO)	3082
14.2. UN proper shipping name	9
Proper shipping name (ADR/RID)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHYLMETHYLBENZENEDIAMINE)
Proper shipping name (IMDG)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHYLMETHYLBENZENEDIAMINE)
Proper shipping name (ICAO)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHYLMETHYLBENZENEDIAMINE)
Proper shipping name (ADN)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIETHYLMETHYLBENZENEDIAMINE)
14.3. Transport hazard class(e	is)
ADR/RID class	9
ADR/RID subsidiary risk	
ADR/RID label	9
IMDG class	9
IMDG subsidiary risk	
ICAO class/division	9

ICAO subsidiary risk

Transport labels



14.4. Packing group

ADR/RID packing group	III
IMDG packing group	III

ICAO packing group

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-F

Emergency Action Code •3Z

Hazard Identification Number 90 (ADR/RID)

Tunnel restriction code

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Transport in bulk according to No information required. Annex II of MARPOL 73/78 and the IBC Code

(E)

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

Water hazard classification WGK 2

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date	26/02/2015
Revision	12
Supersedes date	11/02/2015

Risk phrases in full	NC Not classified. R21/22 Harmful in contact with skin and if swallowed. R36 Irritating to eyes. R48/22 Harmful: danger of serious damage to health by prolonged exposure if swallowed. R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Hazard statements in full	 H302 Harmful if swallowed. H312 Harmful in contact with skin. H319 Causes serious eye irritation. H373 May cause damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.